

# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/02**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING, S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Scope: Design, marketing and after-sales service of equipment and waste treatment plants.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
TÜV Rheinland Ibérica Inspection,  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/03**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA CREATIVE LAB.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Scope: Design, marketing, assembly, automation, control, home automation and after-sales of architectural solutions.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
TÜV Rheinland Ibérica Inspection,  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/04**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA GEAR**  
C/ Padró, 46  
17460 Celrà (Girona)  
Spain

Scope: Design, manufacture and installation of machinery for the environmental industry (of recycling) and industrial elements for dynamic architecture.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/05**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING PORTUGAL**  
Edificio Pujol av. Do Forte nº 8 1º andar  
2790-072 Carnaxide  
Portugal

Scope: Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/06**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING, S.L.U.**  
C/ Padró 46  
17460 Celrà (Girona)  
Spain

Scope: Manufacturing and assembly of equipment and waste treatment plants.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07



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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/07**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA FRANCE**  
517 Rue Antoine Durand  
11000 Carcassonne  
France

Scope: Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/08**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA GEAR**  
Pol.Ind.Torres Pujals núm. 9  
17401 Arbucies (Girona)  
Spain

Scope: Design, manufacture and installation of machinery for the environmental (recycling) industry and industrial elements for dynamic architecture.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07



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# Annex to certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025 MC**

No.	Location	Scope
/02	<b>BIANNA RECYCLING, S.L.U.</b> C/ Pirineus 77 17460 Celrà (Girona) Spain	Design, marketing and after-sales service of equipment and waste treatment plants.
/03	<b>BIANNA CREATIVE LAB.</b> C/ Pirineus 77 17460 Celrà (Girona) Spain	Design, marketing, assembly, automation, control, home automation and after-sales of architectural solutions.
/04	<b>BIANNA GEAR</b> C/ Padró, 46 17460 Celrà (Girona) Spain	Design, manufacture and installation of machinery for the environmental industry (of recycling) and industrial elements for dynamic architecture.
/05	<b>BIANNA RECYCLING PORTUGAL</b> Edificio Pujol av. Do Forte nº 8 1º andar 2790-072 Carnaxide Portugal	Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.
/06	<b>BIANNA RECYCLING, S.L.U.</b> C/ Padró 46 17460 Celrà (Girona) Spain	Manufacturing and assembly of equipment and waste treatment plants.
/07	<b>BIANNA FRANCE</b> 517 Rue Antoine Durand 11000 Carcassone France	Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.



# Annex to certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025 MC**

/08 **BIANNA GEAR**  
Pol.Ind.Torres Pujals núm. 9  
17401 Arbucies (Girona)  
Spain

Design, manufacture and installation of  
machinery for the environmental  
(recycling) industry and industrial  
elements for dynamic architecture.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. 77 113 180025 MC

Certificate Holder: **BIANNA BUSINESS S.L.U.**

C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

including the branch offices according to annex

Scope:

Design, marketing, manufacturing, assembly and after-sales service of equipment and waste treatment plants.  
Design, marketing, assembly, automation, control, home automation, after-sales service for architectural solutions.  
Design, manufacture and installation of machinery for the environmental industry (of recycling) and industrial elements for dynamic architecture.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity:

The certificate is valid from 2025-03-08 until 2028-03-07.  
First certification 2019

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/02**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING, S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Scope: Design, marketing and after-sales service of equipment and waste treatment plants.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/03**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA CREATIVE LAB.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Scope: Design, marketing, assembly, automation, control, home automation and after-sales of architectural solutions.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/04**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA GEAR**  
C/ Padró, 46  
17460 Celrà (Girona)  
Spain

Scope: Design, manufacture and installation of machinery for the environmental industry (of recycling) and industrial elements for dynamic architecture.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/05**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING PORTUGAL**  
Edificio Pujol av. Do Forte nº 8 1º andar  
2790-072 Carnaxide  
Portugal

Scope: Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/06**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA RECYCLING, S.L.U.**  
C/ Padró 46  
17460 Celrà (Girona)  
Spain

Scope: Manufacturing and assembly of equipment and waste treatment plants.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

2025-04-07

  
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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/07**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA FRANCE**  
517 Rue Antoine Durand  
11000 Carcassone  
France

Scope: Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

Validity: The certificate is valid in conjunction with the main certificate 77 113 180025 MC from 2025-03-08 until 2028-03-07.

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# Certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025/08**

Organization: **BIANNA BUSINESS S.L.U.**  
C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

Site: **BIANNA GEAR**  
Pol.Ind.Torres Pujals núm. 9  
17401 Arbucies (Girona)  
Spain

Scope: Design, manufacture and installation of machinery for the environmental (recycling) industry and industrial elements for dynamic architecture.

Proof has been furnished by means of an audit that the requirements of ISO 45001:2018 are met.

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# Annex to certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025 MC**

No.	Location	Scope
/02	<b>BIANNA RECYCLING, S.L.U.</b> C/ Pirineus 77 17460 Celrà (Girona) Spain	Design, marketing and after-sales service of equipment and waste treatment plants.
/03	<b>BIANNA CREATIVE LAB.</b> C/ Pirineus 77 17460 Celrà (Girona) Spain	Design, marketing, assembly, automation, control, home automation and after-sales of architectural solutions.
/04	<b>BIANNA GEAR</b> C/ Padró, 46 17460 Celrà (Girona) Spain	Design, manufacture and installation of machinery for the environmental industry (of recycling) and industrial elements for dynamic architecture.
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/06	<b>BIANNA RECYCLING, S.L.U.</b> C/ Padró 46 17460 Celrà (Girona) Spain	Manufacturing and assembly of equipment and waste treatment plants.
/07	<b>BIANNA FRANCE</b> 517 Rue Antoine Durand 11000 Carcassone France	Design, marketing, manufacturing management, assembly and after-sales service of equipment and facilities for waste treatment.

# Annex to certificate

Standard **ISO 45001:2018**

Certificate Registr. No. **77 113 180025 MC**

/08 **BIANNA GEAR**  
Pol.Ind.Torres Pujals núm. 9  
17401 Arbucies (Girona)  
Spain

Design, manufacture and installation of  
machinery for the environmental  
(recycling) industry and industrial  
elements for dynamic architecture.

2025-04-07

  
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Certificate Holder: **BIANNA BUSINESS S.L.U.**

C/ Pirineus 77  
17460 Celrà (Girona)  
Spain

including the branch offices according to annex

Scope:

Design, marketing, manufacturing, assembly and after-sales service of equipment and waste treatment plants.  
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